Sanitary Design

This briefing introduces students to the requirements for data integrity and 21 CFR Part 11, Electronic Records and Electronic Signatures. The boundaries of applicability will be discussed: that a computer system includes all the software and all the hardware; that a system is only considered validated as installed, not on the shelf.



Who Should Attend:	Pharmaceutical, Dietary Supplement, and Bio industry: Project managers, engineers, quality &
	production team members and business managers who need to know how to design plants.

- Class Length: 8 hours
- Maximum Class Size: 20
- **Course Prerequisites:** Participants must have a working knowledge of cGMP's.
- **Course Objectives:** At the conclusion of the class a participant will have an understanding of the following:
- Industry Standards
- Facility Design
 - Sources of contamination
 - Distinct Hygienic Zones
 - o Site
 - o Building Envelope
 - Personnel & Material Flows
 - Interior Spatial Design
 - Building Components & Construction
 - o Utility Systems
 - Water Management
 - Room Temperature & Humidity
 - Room Air Quality & Flow
- Equipment Design
 - Cleanable to a microbiological level
 - Made of compatible materials
 - \circ $\;$ Accessible for inspection, maintenance, cleaning, and sanitation
 - No product or liquid collection
 - Hermetically sealed hollow areas
 - o No niches

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- o Sanitary operational performance
- Hygienic design of maintenance enclosures
- o Hygienic compatibility with other plant systems
- Verified cleaning and sanitizing procedures
- Types of water
- Types of Cleaning
 - Clean-in-Place (CIP)
 - Clean-Out-of-Place (COP)
 - o Manual
 - o Dry
 - o Flush